

World Class Industries

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Case IHTM Insecticide Drop Tube Instructions – Rear Mount

Part No. SB020746: bolt-on attachment

Drop tube SB020746 is used for all SmartBox[®] system rear mount applications on Case IHTM planters.

This tube will generally require some bending to fit correctly into the tight space

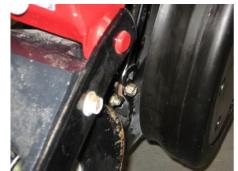


that it occupies. Select a row in which you have easy access to, and install each tube. Make any necessary adjustments prior to mounting on each individual row.

Installation Instructions:

- 1. Remove the nut on the closing disks hinge.
- 2. Thread the top end of the tube upward through the gap by the press wheel hinge.
- 3. Insert the bottom end of the tube into the seed shoe, while placing the tubes mounting bracket tab over the hinge bolt (*NOTE: Longer hinge bolts may be required*). Make sure that the bottom end of the tube is inside the seed shoe's skirt to prevent plugging.
- 4. Place the nut back on the bolt, and tighten to make final adjustment.

 Remove the nut and repeat this same process for all tubes, before re-mounting them on their respective rows.









General Mounting Instructions: Your SmartBox® system requires that a minimum 45 degree angle be maintained at any point along the product discharge path from the meter outlet to the in-furrow drop tube. The drop tube may need to be bent to adjust. The plastic hose should be cut to length to eliminate any unnecessary slack that could cause a flow restriction. Also, if using a seed firmer the drop tube's foot (if applicable) may need to be cut off or bent up if restricting the firmer's travel.